



Series 6000

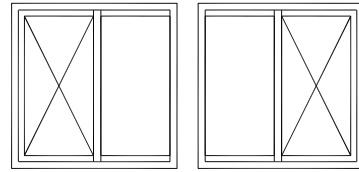
Vinyl Horizontal Slider

Contents


























































































List of Architectural Drawings	6000HS - 3
Elevations - XO or OX	6000HS - 4
Available Sizes - XO or OX	6000HS - 5
Elevations - XOX	6000HS - 6
Available Sizes - XOX	6000HS - 7
Series 6000 Horizontal Slider specification	6000HS - 9
Series 6000 Slider Test Data: AAMA Structural Performance	6000HS - 13
Series 6000 Slider Test Data: NFRC Thermal Performance	6000HS - 13
Architectural Drawings	6000HS - 14

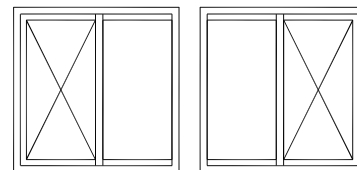
List of Architectural Drawings

Horizontal slider, vertical section (6000HS_1.dwg)	6000HS - 14
Horizontal slider, vertical detail (6000HS_1d.dwg)	6000HS - 15
Horizontal slider, single vent, horizontal section (6000HS_2.dwg)	6000HS - 16
Horizontal slider, single vent, horizontal detail (6000HS_2d.dwg)	6000HS - 17
Horizontal slider, dual vent, horizontal section (6000HS_3.dwg)	6000HS - 18
Horizontal slider, dual vent, horizontal detail, vent (6000HS_3d.dwg)	6000HS - 19



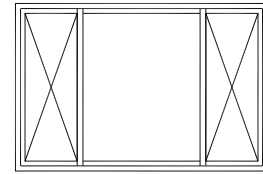
Elevations - Slider XO or OX

								
24 X 12	30 X 12	36 X 12	42 X 12	48 X 12	54 X 12	60 X 12	66 X 12	72 X 12
								
24 X 18	30 X 18	36 X 18	42 X 18	48 X 18	54 X 18	60 X 18	66 X 18	72 X 18
								
24 X 24	30 X 24	36 X 24	42 X 24	48 X 24	54 X 24	60 X 24	66 X 24	72 X 24
								
24 X 30	30 X 30	36 X 30	42 X 30	48 X 30	54 X 30	60 X 30	66 X 30	72 X 30
								
24 X 36	30 X 36	36 X 36	42 X 36	48 X 36	54 X 36	60 X 36	66 X 36	72 X 36
								
24 X 42	30 X 42	36 X 42	42 X 42	48 X 42	54 X 42	60 X 42	66 X 42	72 X 42
								
24 X 48	30 X 48	36 X 48	42 X 48	48 X 48	54 X 48	60 X 48	66 X 48	72 X 48
								
30 X 54	36 X 54	42 X 54	48 X 54	54 X 54	60 X 54	66 X 54	72 X 54	
								
30 X 60	36 X 60	42 X 60	48 X 60	54 X 60	60 X 60	66 X 60	72 X 60	
								
			48 X 66	54 X 66	60 X 66	66 X 66	72 X 66	
								
			48 X 72	54 X 72	60 X 72	66 X 72	72 X 72	

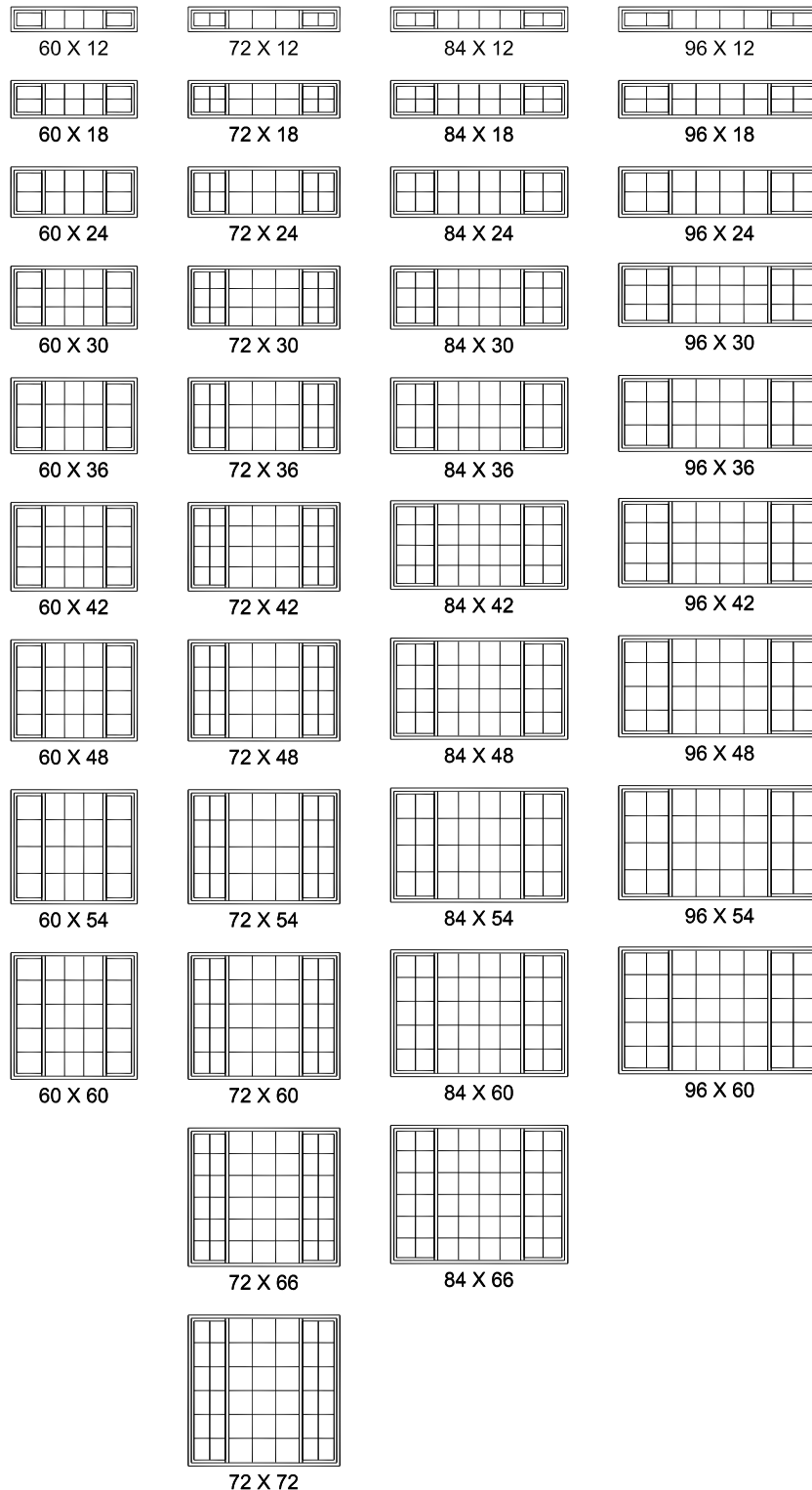


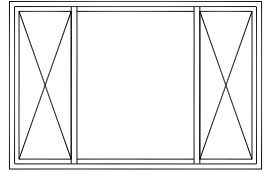
Available Sizes - XO or OX

Local: (509) 248-4462 U.S., Alaska, Hawaii: (800) 322-8050 FAX: (509) 453-6143										6000 Horizontal Sliders XO or OX
	Rough Opening Width									
		24	30	36	42	48	54	60	66	72
R o u g h O p e n i n g H e i g h t	12	24 x 12	30 x 12	36 x 12	42 x 12	48 x 12	54 x 12	60 x 12	66 x 12	72 x 12
	18	24 x 18	30 x 18	36 x 18	42 x 18	48 x 18	54 x 18	60 x 18	66 x 18	72 x 18
	24	24 x 24	30 x 24	36 x 24	42 x 24	48 x 24	54 x 24	60 x 24	66 x 24	72 x 24
	30	24 x 30	30 x 30	36 x 30	42 x 30	48 x 30	54 x 30	60 x 30	66 x 30	72 x 30
	36	24 x 36	30 x 36	36 x 36	42 x 36	48 x 36	54 x 36	60 x 36	66 x 36	72 x 36
	42	24 x 42	30 x 42	36 x 42	42 x 42	48 x 42	54 x 42	60 x 42	66 x 42	72 x 42
	48	24 x 48	30 x 48	36 x 48	42 x 48	48 x 48	54 x 48	60 x 48	66 x 48	72 x 48
	54		30 x 54	36 x 54	42 x 54	48 x 54	54 x 54	60 x 54	66 x 54	72 x 54
	60		30 x 60	36 x 60	42 x 60	48 x 60	54 x 60	60 x 60	66 x 60	72 x 60
	66					48 x 66	54 x 66	60 x 66	66 x 66	72 x 66
	72					48 x 72	54 x 72	60 x 72	66 x 72	72 x 72



Elevations - Slider XOX





Available Sizes - XOX

Local: (509) 248-4462 U.S., Alaska, Hawaii: (800) 322-8050 FAX: (509) 453-6143				6000 Horizontal Sliders XOX	
	Rough Opening Width				
Rough Opening Height		60	72	84	96
	12	60 x 12	72 x 12	84 x 12	96 x 12
	18	60 x 18	72 x 18	84 x 18	96 x 18
	24	60 x 24	72 x 24	84 x 24	96 x 24
	30	60 x 30	72 x 30	84 x 30	96 x 30
	36	60 x 36	72 x 36	84 x 36	96 x 36
	42	60 x 42	72 x 42	84 x 42	96 x 42
	48	60 x 48	72 x 48	84 x 48	96 x 48
	54	60 x 54	72 x 54	84 x 54	96 x 54
	60	60 x 60	72 x 60	84 x 60	96 x 60
	66		72 x 66	84 x 66	
	72		72 x 72		

1. 60"s have 15" vents; 72's have 18" vents; 84's have 21" vents; 96's have 24" vents.

I. GENERAL REQUIREMENTS

- A. Provide **Series 6000 Sliding** windows where shown on the drawings, according to the following specifications.
- B. Work Included:
 - 1. Shop fabricated rigid polyvinyl chloride (PVC) windows.
 - 2. Shop glazing.
 - 3. Operating hardware and weatherstripping, and screens.
- C. Quality Assurance:
 - 1. Manufacturer must have been in production of vinyl windows for at least five years.
 - 2. Products must be individually labeled with NFRC Thermal Certification, and AAMA Structural Certification labels, indicating the specified performance level.
 - 3. All extrusions used must be listed in the AAMA Certified PVC Extrusions Directory for conformance to AAMA 109 procedures.
 - 4. Windows must be installed plumb and true into prepared openings in accordance with approved shop drawings or the latest version of AAMA 2400 or ASTM E2112.
- D. Delivery, Storage, and Handling:
 - 1. Deliver windows to jobsite.
 - 2. Identify each window with series type, U-factor, and work order number.
 - 3. Store off ground, on a flat surface in a near vertical position, under cover and protected from weather.
- E. Warranty:
 - 1. Residential - Limited lifetime warranty coverage shall be provided for as long as the original owner owns the home. Warranty coverage shall include defects in materials and/or workmanship in vinyl material products manufactured by Prime Window Systems, Yakima, Washington.
 - 2. Multi-Family - If Prime Window Systems products are installed in non-owner multi-family occupied dwellings then this warranty is limited to 10-Years on parts and 1 year on labor from the date of delivery.
 - 3. Commercial - Limited warranty coverage shall be extended for a 2 year period on commercial applications, excluding parts and labor.
 - 4. Terms of the warranty, limitations, and conditions of the warranty coverage shall be available by contacting Prime Window Systems.

Series 6000 Horizontal Slider Specification

F. System Performance : AAMA/WDMA/CSA 101/I.S. 2/A440-2005 Performance Class HS-R15 (96 x 72 XO)¹ / HS-R15 (72 x 60 XO)² / HS-R30 (72 x 48 XO)³; AAMA/WDMA/CSA 101/I.S. 2/A440-2008 Performance Class R-PG15 (96 x 72)-Type HS¹ / R-PG15 (72 x 60)-Type HS² / R-PG30 (72 x 48)-Type HS³

1. Air Infiltration : Not to exceed 0.1 CFM at 1.57 PSF in accordance with ASTM E283. ^{*note 1}
2. Water Resistance : No leakage when subjected to 3.75 PSF¹ / 4.5 PSF^{2,3} for four, five minute cycles per ASTM E547.
3. Structural : No damage after structural loading of 22.5 PSF^{1,2} / 45 PSF³ per ASTM E330.
4. Thermal : U-factor not to exceed 0. ^{*note 2} when tested in accordance with NFRC 100 procedures. Each unit shall bear a NFRC certification label.

II. PRODUCTS

A. **Series 6000 Sliding Windows** as manufactured by:

Prime Window Systems, 3400 Tacoma Street, Union Gap, WA 98903
1-800-322-8050

B. Materials:

1. Frames, sash, mullions, and snap-in dry glazing bead members: High impact rigid polyvinyl chloride (PVC), compounded specifically for windows and doors. Material must meet ASTM Standard D 4726 and shall be lead-free. Frame width shall be 2¾" minimum with an integrally extruded nailing flange. Fixed and vent interlocks must be reinforced with 18 ga. roll-formed galvanized steel.
2. Available colors: standard colors are white and adobe.
3. Hardware: Shall include two pairs of rollers, equipped with stainless steel axles, rolling on a continuous track. Die cast cam action lock mechanism shall engage die cast metal keeper.
4. Fasteners: Stainless steel, or corrosion resistant finish.
5. Weatherstrips: Factory installed fin-pile weatherstrip to provide the proper fit and compression to effectively seal against the intrusion of air, water, and dust.
6. Insulating glass: Hermetically sealed units, ¾" overall thickness. Glazing shall be a minimum of float quality and of adequate strength for the size and use intended.
7. Screens: Charcoal fiberglass 18x16 mesh screen cloth set in painted roll formed aluminum frame fitted to the window with the necessary hardware.

C. Fabrication & Construction:

1. Windows must be constructed in a neat and workmanlike manner. All frame and sash corner joints shall be miter cut and fusion welded. Welds are to be dressed and finished to match the surrounding surfaces.
2. PVC window members shall have an integral white or adobe color throughout the profile. Exposed surfaces shall be smooth and uniform in appearance.
3. An internal drainage shall be incorporated into both fixed lite and operating sash windows.
4. Glass units shall be held in place by an AAMA approved internal glazing tape and an externally mounted glazing bead. Glazing tape positioned on the exterior glazing surfaces shall not be permitted. Glass units must be supported by load-bearing setting blocks.

CI. Installation:

1. Windows shall be installed by experienced workmen in accordance with architect's instructions and architect's drawings.
2. Proper window installation methods are the responsibility of the architect and/or builder. Recommended installation methods are not the responsibility of Prime Window Systems, Yakima, Washington. Please refer to the latest version of AAMA 2400 or ASTM E2112 for installation procedures.

CII. Cleaning

1. All vinyl and glass must be cleaned inside and out. Temporary labels shall be removed, leaving the NFRC and AAMA labels for final inspection. Under no circumstances should solvents be used for cleaning.

END OF SECTION

(See Architect's notes on next page)

Series 6000 Horizontal Slider Specification

ARCHITECT'S NOTES:

Note 1: Product surpasses AAMA requirement of 0.3 cfm per square foot.

Note 2: To specify a U-factor, select from the chart below. A complete chart of NFRC tested U-factors is found in the test data section.

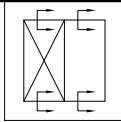
NFRC CERTIFIED U - FACTORS

3/4" O.A. glazing

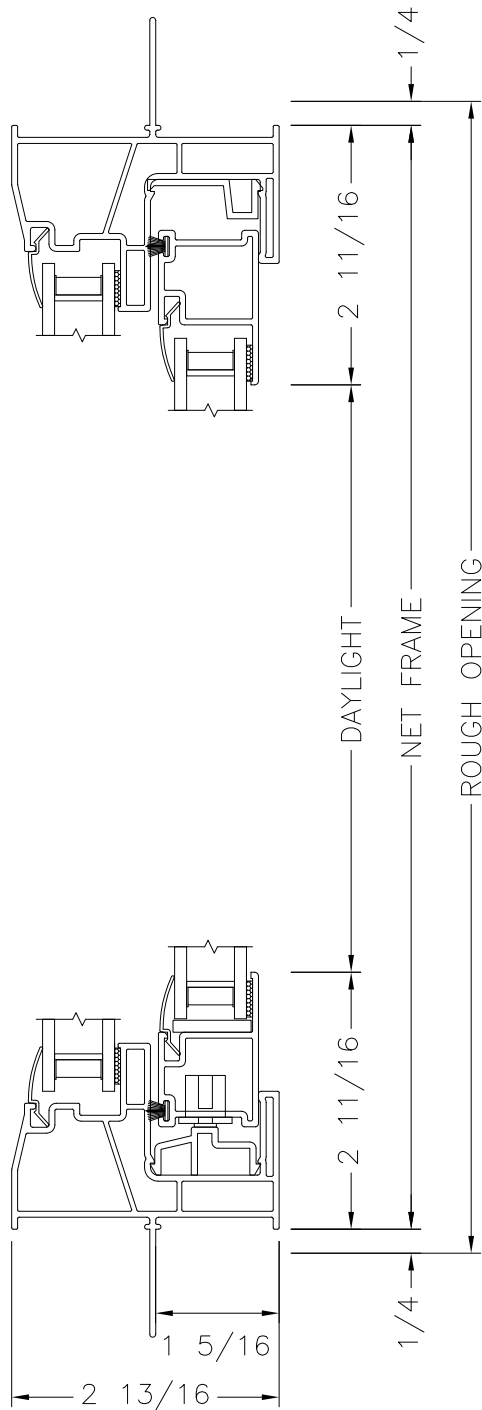
Low E Glass and Argon*

U-factor = 0.29

** Standard - Cardinal LoE²-272 (.04 emissivity)*



EXTERIOR



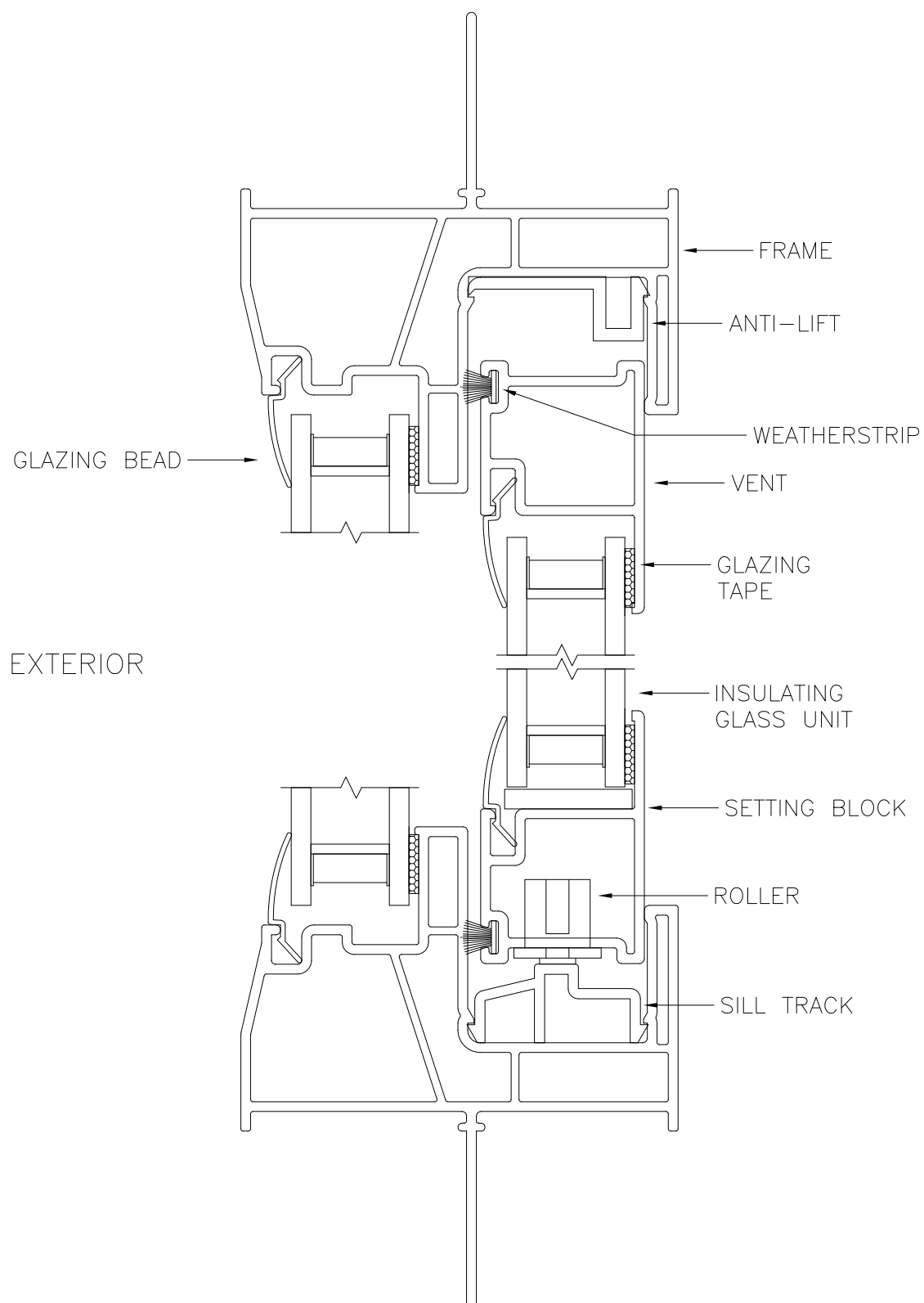
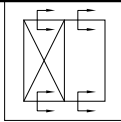
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6000 Series, Slider XO
Vertical Section
Scale: 1/2 Scale



Drawing name: 6000HS_1.dwg
Date: 1/16/12
Drafted by: CDY

Prime Window Systems, 3400 Tacoma Street, Union Gap, Washington, 98903.



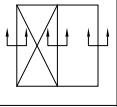
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6000 Series, Slider XO
Vertical Detail
Scale: Full Scale

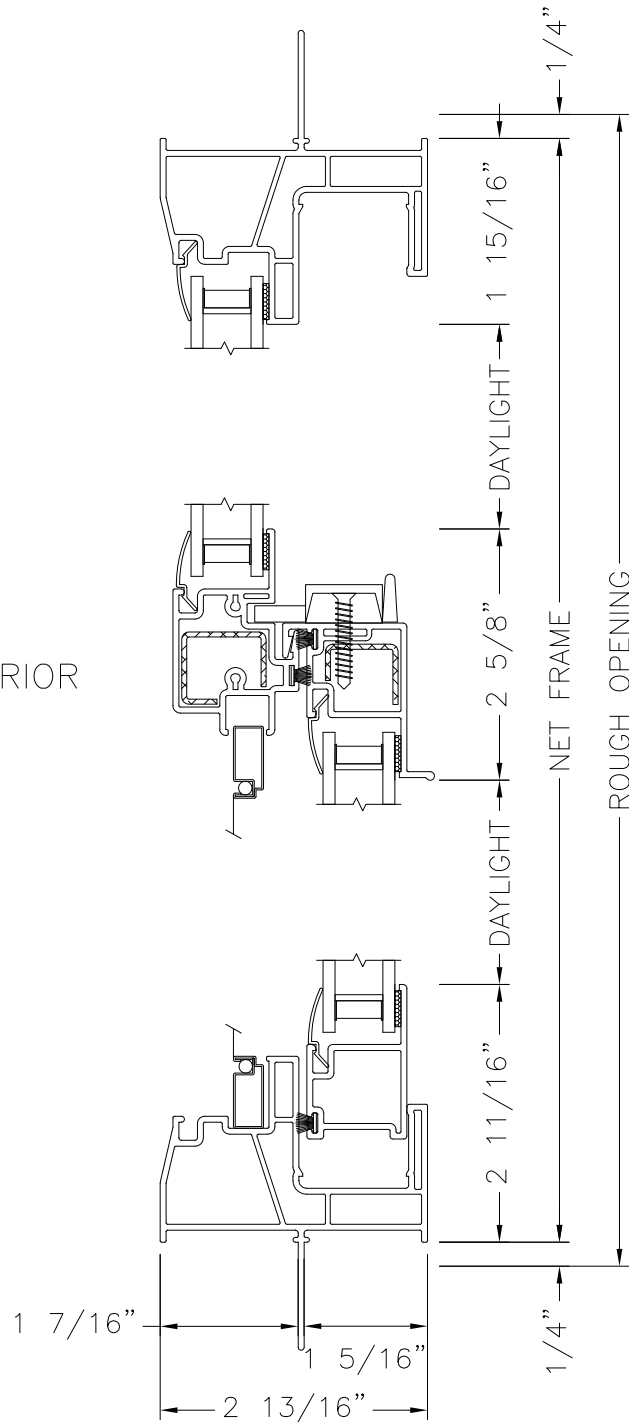


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Date: 1/16/12
Drafted by: CDY

Prime Window Systems, 3400 Tacoma Street, Union Gap, Washington, 98903.



EXTERIOR



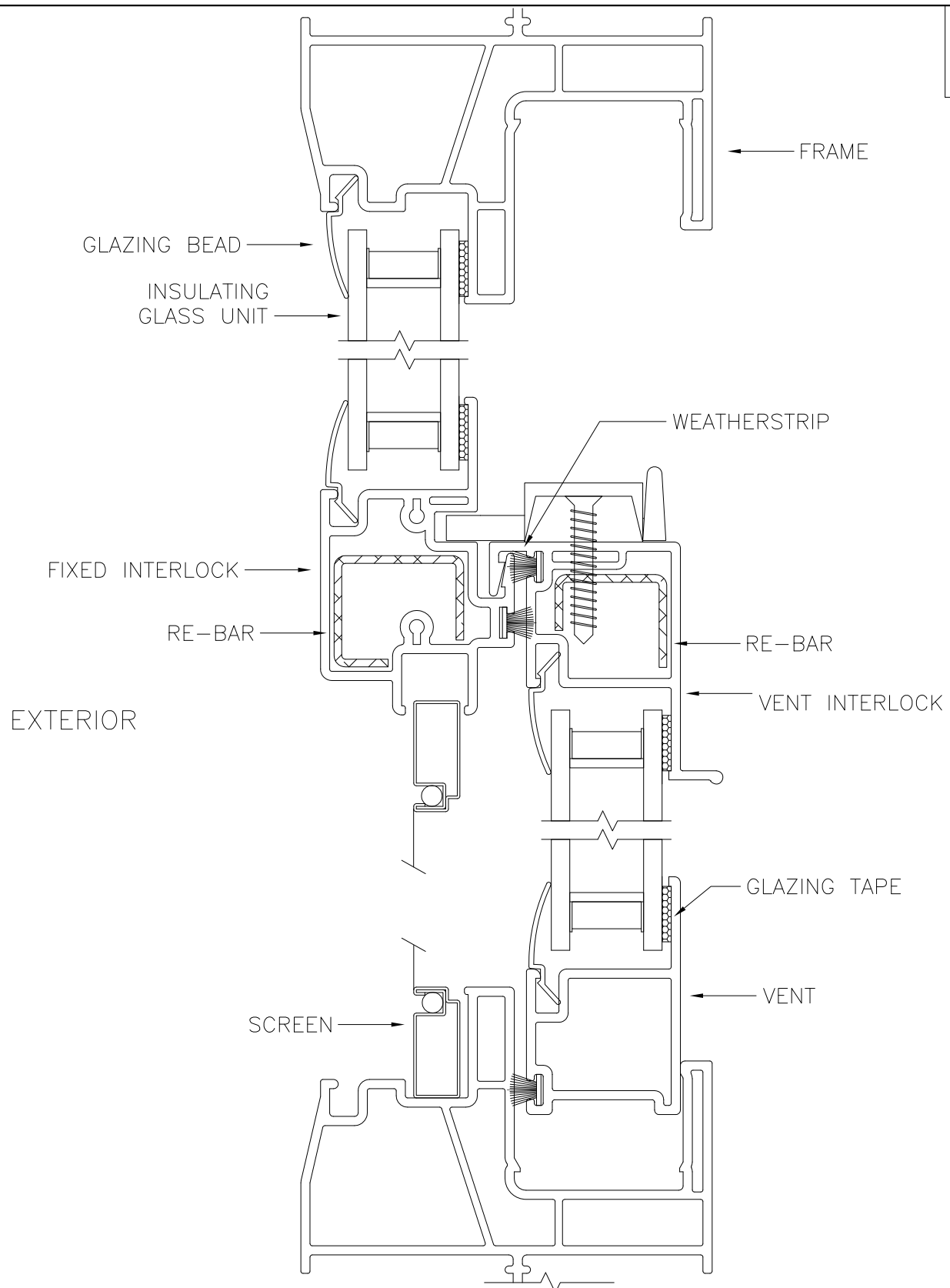
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6000 Series, Slider XO
Horizontal Section
Scale: 1/2 Scale



Drawing name: 6000HS_2.dwg
Date: 1/16/12
Drafted by: CDY

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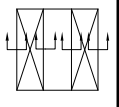
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6000 Series, Slider XO
Horizontal Detail
Scale: Full Scale

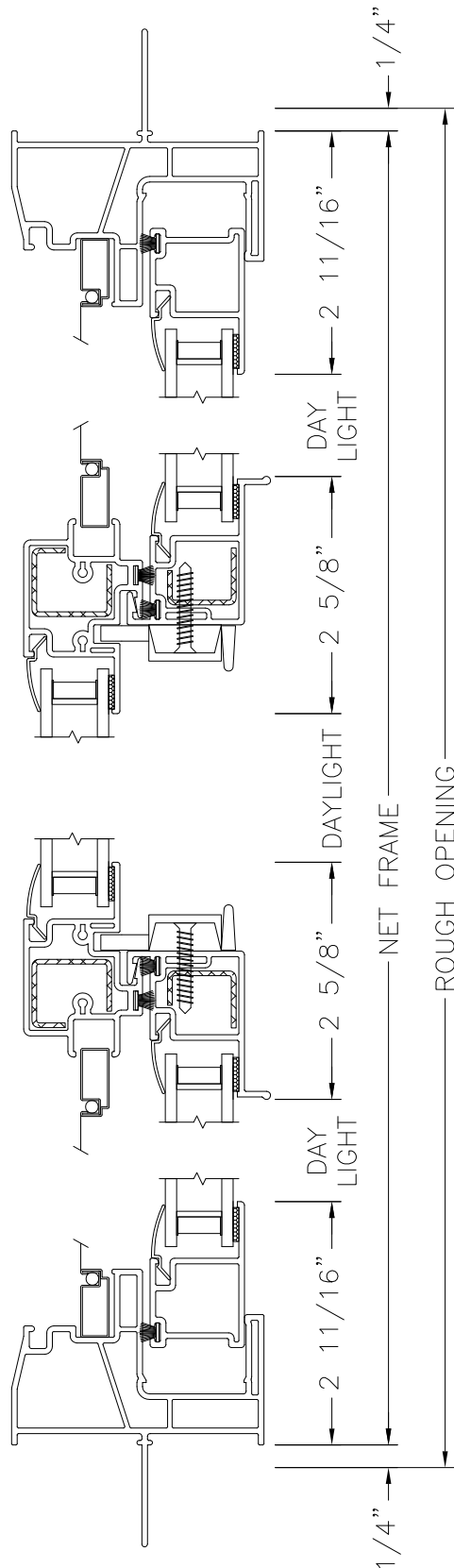


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Date: 1/16/12
Drafted by: CDY

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EXTERIOR



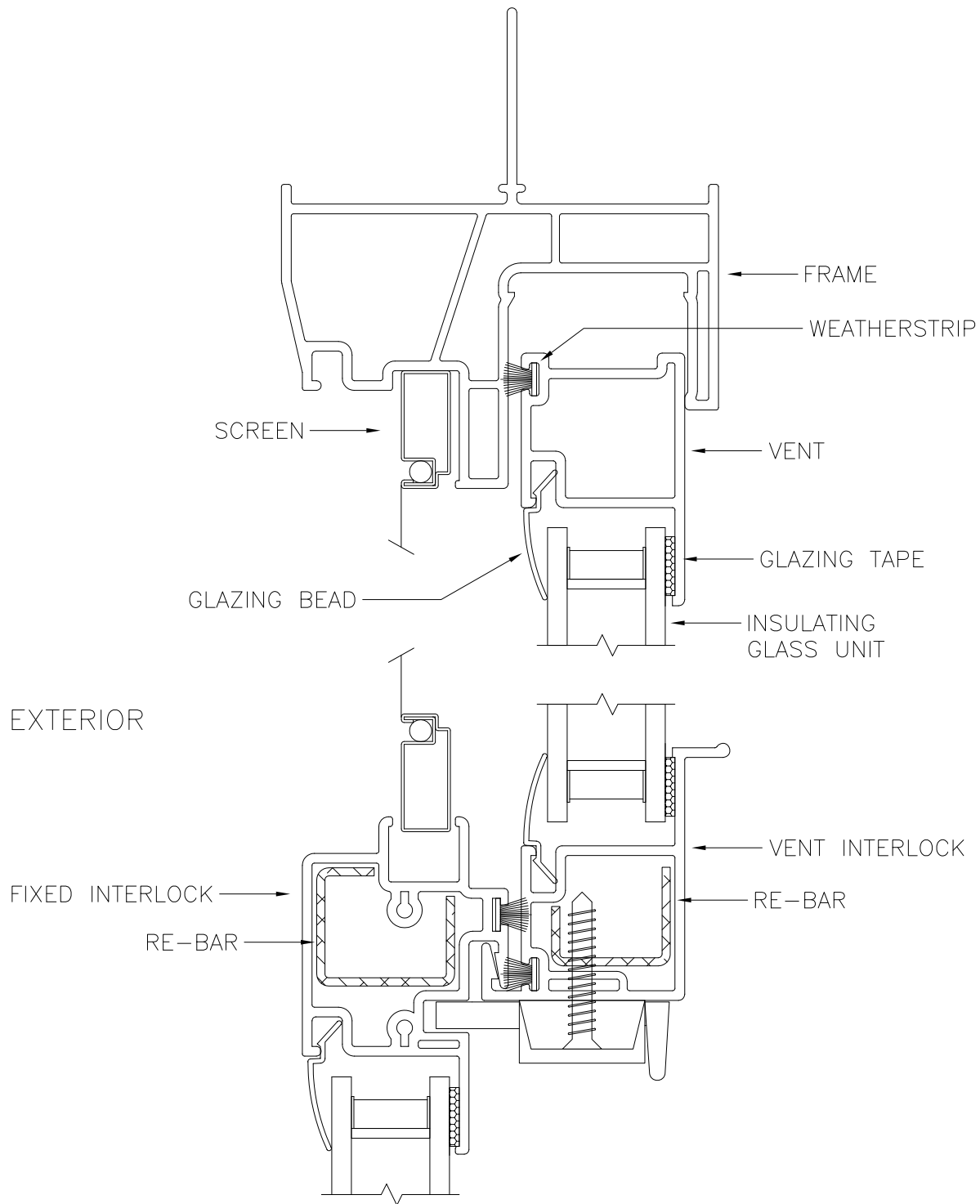
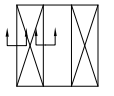
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6000 Series, Slider XOX
Horizontal Section
Scale: 1/2 Scale



Drawing name: 6000HS_3.dwg
Date: 1/16/12
Drafted by: CDY

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6000 Series, Slider XOX
Horizontal Detail
Scale: Full Scale



Drawing name: 6000HS_3d.dwg
Date: 1/16/12
Drafted by: CDY

Prime Window Systems, 3400 Tacoma Street, Union Gap, Washington, 98903.